

Blasting Data Guide



NOZZLE TYPE NOZZLE SIZE		UB8 1/2"	UB7 7/16"	UB6 3/8"	UB5 5/16"	UB4 1/4"
SQUARE FEET PER HOUR. SURFACE	CFM @ 100 PSI	350	260	200	150	90
	AIR HOSE	2	1-1/2	1-1/2	1-1/4	1-1/4
	S.B. HOSE SIZE	1-1/2	1-1/2	1-1/4	1-1/4	1
	MAT. LB. PER HOUR	2250	1750	1250	900	540
WHITE METAL	SURFACE CONDITION	1/2"	7/16"	3/8"	5/16"	1/4"
	LOOSE MILL SCALE	250	200	145	102	61
	TIGHT MILL SCALE	211	164	121	84	50
	PITTED PAINT MULTICOATS	125 100	100 80	71 58	50 40	32 25
NEAR-WHITE METAL	LOOSE MILL SCALE	265	210	150	106	65
	TIGHT MILL SCALE	220	172	125	90	55
	PITTED PAINT MULTICOATS	132 106	104 84	75 60	55 44	34 25
	LOOSE MILL SCALE	632	495	360	255	155
BRUSH-OFF	TIGHT MILL SCALE	420	320	240	170	102
	PITTED PAINT MULTICOATS	316 210	246 165	181 120	128 85	76 50
	LOOSE MILL SCALE	1264	990	720	508	310
	TIGHT MILL SCALE	1264	990	720	508	310
	PITTED PAINT MULTICOATS	1264 1264	990 990	720 720	508 508	310 310